

▲ mini-BioProducer24 Green

Single Use Gamma Irradiated Hollow Fiber Cartridges. Easy and Reliable



The **mini-BioProducer Green** hollow fiber cartridges are designed for pilot and production scale production and are the perfect tools for process development. With a surface area of 1.30 m², the **mini-BioProducer24 Green** HF cartridge can accommodate batch volumes between 10L and 100L with a typical permeate flow rate of 39 to 78 L/hr for ultrafiltration applications and 26 to 52 L/hr for microfiltration applications.

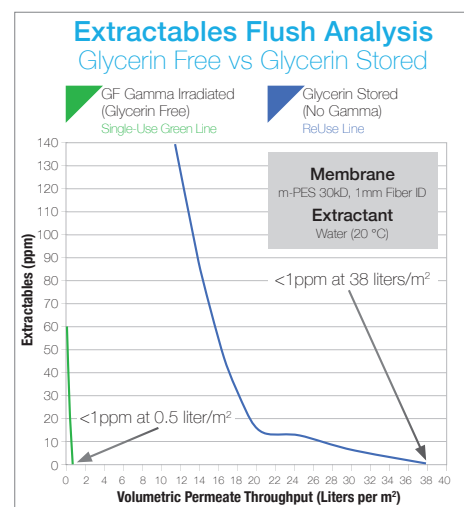
The **mini-BioProducer Green** cartridges utilize WaterSep's antifouling, low binding, modified polyethersulfone membrane (m-PES) which provides a process flux and product recovery that often exceeds other crossflow devices.

The **mini-BioProducer24 Green** hollow fiber cartridges are offered with the same path length as other high performance WaterSep HF cartridges, which makes scale up and scale down easy and predictable.

Mini-BioProducer Green cartridges are also offered as part of fully integrated open architecture single use crossflow assemblies available with pressure sensors, flow meters, pumps, aseptic connectors and/or bags.

The **mini-BioProducer24 Green** cartridges offer a true single use crossflow system that provides:

- Significant cost savings over traditional cassette formats.
- Gamma irradiated - ready to use - no pre-rinse.
- No humectants - 80% less extractables, see [Extractables Flush Analysis](#).
- No need for time-consuming cleaning validation.
- Reduced risk of cross contamination.
- Consistent membrane performance batch to batch.
- Self-contained – no assembly – no expensive hardware – no membrane installation.
- Every HF cartridge is integrity tested and has an individual lot number for easy traceability.



TYPICAL APPLICATIONS

- Clarification of **mammalian/CHO** cell cultures and maximizing **protein recovery**.
- **Cell-harvest**. (Excellent results have been achieved with both *E. Coli* whole cells and *E. Coli* lysates, as well as other microbial process streams.)
- Concentration and purification of **vaccines**.
- Concentration and diafiltration of **gene therapy** products.
- Concentration/diafiltration of **monoclonal antibodies, recombinant proteins, biological macromolecules and peptides**.

mini-BioProducer24 Green

ORDERING INFORMATION

Place orders online at www.watersep.net, or email purchase orders to orders@watersep.net, sales order confirmation to follow.

mini-BioProducer24 Green HF Cartridge

0.5 mm Fiber ID*

SU XXX 05MPR24 S3, 3/pkg

SU XXX 05MPR24 S6, 6/pkg

*Not available in 0.65 μm

1.0 mm Fiber ID

SU XXX 10MPR24 S3, 3/pkg

SU XXX 10MPR24 S6, 6/pkg

13.99 ft² (1.30 m²)

2.0 mm Fiber ID*

SU XXX 20MPR24 S3, 3/pkg

SU XXX 20MPR24 S6, 6/pkg

*Available in 10K, 50K, 300K - 750K and 0.1 μm - 0.45 μm

Replace XXX with:

003 for 3K	100 for 100K	910 for 0.1 μm
005 for 5K	300 for 300K	920 for 0.2 μm
010 for 10K	500 for 500K	945 for 0.45 μm
030 for 30K	750 for 750K	965 for 0.65 μm
050 for 50K		

SPECIFICATIONS

Cartridge Dimensions

2.70" (6.86 cm) x 26.50" (67.30 cm)

Membrane Surface Area

13.99 ft² (1.30m²)

Molecular Weight Cut-off

3K, 5K, 10K, 30K, 50K, 100K, 300K, 500K, 750K

Membrane Pore Size

0.1 μm , 0.2 μm and 0.45 μm , 0.65 μm

Fiber ID

0.5 mm, 1.0 mm, 2.0 mm

MATERIALS OF CONSTRUCTION

The cartridge as assembled is USP Class VI compliant.

Membrane

Modified Polyethersulfone (m-PES)

Housing

White Polysulfone

Encapsulant

Epoxy

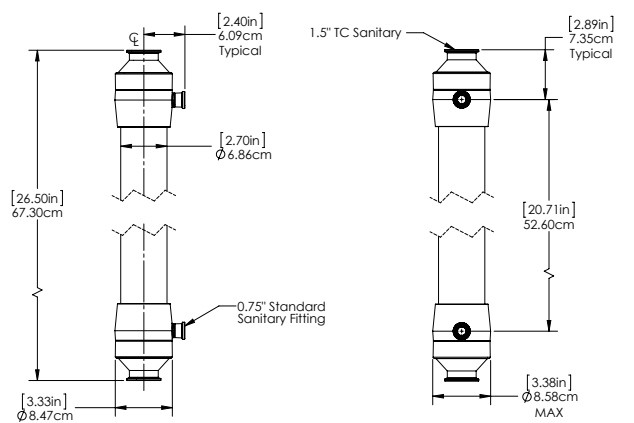
CONNECTIONS

Feed/Retentate

1.5" TC Standard Sanitary Fitting

Permeate

0.75" TC Standard Sanitary Fitting



Technical Support: experttalk@watersep.net
or call 508.970.0089 x 204.