



ETHANOL EXTRACTION SKIDS





A COMPLETE PROCESS FROM A SINGLE OPERATOR

The EES Series offers complete process automation from ethanol chilling, extraction, recirculation, and filtration (with optional solvent recovery & decarboxylation) by a single operator interface. These turnkey systems offer the latest technology to ensure consistent and repeatable extraction process, driven by system efficiences and automation. EES skids come in a variety of sizes to best suit your extraction needs.

THOMAS NO.	MFR. NO.	CAPACITY
22A00B532	EES-X-144	Up to 144 LBS / DAY (Based on 48 lbs per 8hr shift)
22A00B533	EES-X-900	Up to 900 LBS / DAY (Based on 300 lbs per 8hr shift)
22A00B534	EES-X-1800	Up to 1,800 LBS / DAY (Based on 600 lbs per 8hr shift)
22A00B535	EES-X-3000	Up to 3,000 LBS / DAY (Based on 1,000 lbs per 8hr shift)



REMOTE SUPPORT FOR YOU AND MACHINE







EES-X-900











STAND ALONE CENTRIFUGE EXTRACTION













SINGLE OPERATOR

The MACH Technologies CES model centrifuge extraction system is a high efficiency, centrifuge style extraction system designed for use in both warm and cryogenic ethanol extraction. The MACH CES series is operated from a C1 D2 rated HMI (Human Machine Interface), and has specialized features such as a double jacketed extraction vessel, specialized extended bearing centers for ultimate equipment robustness and a recipe driven MACH proprietary control system which makes the MACH CES series the most efficient and robust, MADE IN AMERICA centrifuge extraction system available.

THOMAS NO.	MFR. NO.	CAPACITY	AVERAGE RECIPE RUN TIME	ETHANOL REQUIRED PER RUN	ELECTRICS
22A00B528	CES-80	Up to 2.5 LBS (depending on input material mill size)	12-15 MINUTES	2-2.5 GALLONS (on average)	480V/3PH/60HZ OR 220/1PH
22A00B529	CES-300	Up to 13 LBS (depending on input material mill size)	12-15 MINUTES	12-14 GALLONS (on average)	460V/3PH/60HZ, 10 FLA
22A00B530	CES-600	Up to 30 LBS (depending on input material mill size)	12-15 MINUTES	27-32 GALLONS (on average)	460V/3PH/60HZ, 10 FLA
22A00B531	CES-1000	Up to 50 LBS (depending on input material mill size)	12-18 MINUTES	45-55 GALLONS (on average)	460V/3PH/60HZ, 17 FLA







CES-600



CES-1000





ETHANOL CHILLING SYSTEMS

MST | N







Cooling Unit

available)

Internal Piping



Great System Efficiency Over



The MACH Technologies MST & MDT series are specialty designed ethanol chilling systems.
The systems cool ethanol from room temperature (65F) to negative 40 (-40F) at a flow rate
per below depending on the model selected. Both units come with an integrated control
panel which is mounted outside the classified area for operation of the unit. The ancillary
ULT (ultra-low temperature) chiller is typically mounted outside the classified area, either
indoors or outdoors depending on the model selected.





THOMAS NO.	MFR. NO.	GPH of ETHANOL CHILLING
22A00A943	MDT-50	50 GPH
22A00A944	MDT-75	75 GPH
22A00A945	MDT-135	135 GPH

^{*}Other capacities available upon request.

MDT SERIES INCLUDES

- Room Temperature Ethanol StorageTank
- Ethanol Feed Pump
- Cooling Unit
- Internal Piping
- · Cold Ethanol Storage Tank w/ Frame
- Cold Ethanol Discharge Pump
- Integrated Tank Level Controls
- Temperature Control Units (For Greater System Control and Automation)

ACH

PARTICLE FILTRATION SYSTEMS

AVAILABLE IN 2,3,4 FILTER HOUSING CONFIGURATIONS

The MACH Technologies particle filtration systems are designed to filter the semi saturated solution after the initial extraction process and capture particulate that made it through the primary extraction filter bags. These systems are available in a variety of configurations and are manufactured to sanitary standards. The MACH sanitary design allows for easy and quick filter changeover and incorporates drain valves for each housing. The filters are mounted to a polished stainless-steel frame with foot pads that can be fastened to the floor.



Available in 2,3,4 Filter **Housing Configurations**



Filters Available



Direct Connection to the MACH CES Series Centrifuges



Gauges on Filters



Available with Optional Feed Pumps if Auto Discharge Kit Not Included on MACH CES Centrifuge



Up to 40 GPM







DECARBOXYLATION REACTOR SYSTEMS









DS-20

COMPLETE SPECIALIZED DECARBOXYLATION REACTOR PACKAGES

The MACH Technologies DS Series decarboxylation reactor systems are complete specialized decarboxylation reactor packages with ancillary equipment. MACH offers stainless steel reactors as a standard (but can also provide glass upon special request). The DS series are available in single or dual reactor configurations with the capacities listed below. Each reactor is double jacketed and includes an independent industrial mixing unit with variable RPM control for the impeller, and independent temperature control systems for heating the reactor. The system includes a vacuum pump, and the control system for a seamless integration and superior process control.

THOMAS NO.	MFR. NO.	CAPACITY (LITERS)
22A00A948	DS-20	20 Liters (16-liter max fill)
22A00A949	DS-2020	20 Liters (16-liter max fill) per reactor, system total 40 liters
22A00A950	DS-50	50 Liters (40-liter max fill)
22A00A951	DS-5050	50 Liters (40-liter max fill) per reactor, system total 40 liters

INCLUDED ANCILLARY EQUIPMENT



Reactor Heating System



Vacuum Pump

ASR

AUTOMATED SOLVENT RECOVERY



ASR-20



ASR-60

COMPLETE TURNKEY SOLVENT RECOVERY SYSTEM

The Automated Solvent Recovery series is a high efficiency, high throughput solvent recovery system specifically designed for the hemp and cannabis industry. The system takes the incoming ethanol/oil stream from either a previous ethanol extraction process or a winterization process and produces two output streams which are (1) recovered ethanol and (2) concentrated oil. The MACH ASR is a complete turnkey setup which includes an ethanol/oil incoming buffer holding tank, complete solvent evaporation & condensing columns, automatic controls for system temperature, pressure, fluid levels, along with automated discharge of recovered ethanol and concentrated oil via specialized, variable speed drive pumps.

INCLUDED ANCILLARY EQUIPMENT



Chiller



Heating System



Vacuum Pump





MODULAR EQUIPMENT ENCLOSURES

TURNKEY MODULAR ENCLOSURES

MACH Technologies modular enclosures are designed and manufactured to create either a Class-1 Division-1 or Class-1 Division-2 environment inside the unit. This is commonly used for hydrocarbon extraction equipment, as that solvent (hydrocarbon) requires a Class 1 Division 1 rating. The EE-1 series is a turnkey unit and includes the modular structure, Class 1 Division 1 electronics such as LED lighting, a LEL calibrated for hydrocarbon, an integrated air flow plenum and fan, and buzzer and light signal devices.







PLENUMS AND BLOWERS



CONTROL PANEL



FOR OUICK AND EASY SETUP





THOMAS NO.	MFR. NO.	DEMENSIONS	THOMAS NO.	MFR. NO.	DEMENSIONS
22A00A952	EE-1-101010	10'W x 10'L x 10'H	22A00A953	EE-1-101012	10'W x 10'L x 12'H
22A00A955	EE-1-102010	10'W x 20'L x 10'H	22A00A956	EE-1-102012	10'W x 20'L x 12'H
22A00A963	EE-1-202010	20'W x 20'L x 10'H	22A00A964	EE-1-202012	20'W x 20'L x 12'H
22A00A957	EE-1-162510	16'W x 25'L x 10'H	22A00A958	EE-1-162512	16'W x 25'L x 12'H
22A00A959	EE-1-163010	16'W x 30'L x 10'H	22A00A960	EE-1-163012	16'W x 30'L x 12'H
22A00A961	EE1-163810	16'W x 38'L x 10'H	22A00A962	EE-1-163812	16'W x 38'L x 12'H





THOMAS NO.	MFR. NO.	DEMENSIONS	THOMAS NO.	MFR. NO.	DEMENSIONS	
22A00A965	EE-2-101010	10'W x 10'L x 10'H	22A00A972	EE-2-101012	10'W x 10'L x 12'H	
22A00A967	EE-2-102010	10'W x 20'L x 10'H	22A00A973	EE-2-102012	10'W x 20'L x 12'H	
22A00A968	EE-2-202010	20'W x 20'L x 10'H	22A00A974	EE-2-202012	20'W x 20'L x 12'H	
22A00A969	EE-2-162510	16'W x 25'L x 10'H	22A00A975	EE-2-162512	16'W x 25'L x 12'H	
22A00A970	EE-2-163010	16'W x 30'L x 10'H	22A00A976	EE-2-163012	16'W x 30'L x 12'H	
22A00A971	EE-2-163810	16'W x 38'L x 10'H	22A00A977	EE-2-163812	16'W x 38'L x 12'H	







HYDROCARBON EXTRACTION SYSTEMS





HYDROCARBON EXTRACTION

The MACH Technologies MHES system is a specialized hydrocarbon extraction system. The MACH MHES unit is designed with ASME code stamped vessels designed to be able to run 100% propane, 100% butane, or a blend. The MHES system is fully engineered and manufactured in Michigan. The unit offers an oversized solvent holding and collection tank to allow for an industry leading solvent to flower ratio (10:1) to produce a superior output product with up to 95% extraction efficiency. MACH MHES is industry leading when it comes to solvent ratio ability, passive recovery rates, and manufacturing quality. The MACH passive recovery system means no expensive pumps to purchase or maintain and no moving parts for a lower total cost of ownership.

THOMAS NO.	MFR. NO.	MHES-5
22A00A979	CAPACITY	Up to 5 LBS
	CYCLE-TIME	TBD
	ELECTRICS	TBD

TES

SOLVENTLESS TERPENE EXTRACTION

THOMAS NO.	MODEL	TES-20
22A00A978	CAPACITY	Up to 20 LBS
	CYCLE-TIME	2 Hr Distillation (Typical)
	ELECTRICS	480v/3PH/60Hz

FULLY AUTOMATED SOLVENTLESS TERPENE EXTRACTION

The MACH Technologies TES Series is a specialized, fully automated solventless terpene extraction machine that will remove the terpenes from the plant material and separate them from cannabinoids. "True Spectrum" profiles replicates the exact smell and flavor of the cultivar. Through specialized and automated process control, the MACH solventless terpene extraction system does not decarboxylate the material and is designed as a front-end process to be used prior to the MACH solvent-based extraction systems.



REV4/6/2





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