

the **Teknipure** wiper

Product Description

Class 10 Laundered & Packaged.

Tekniclean microfiber wipes are constructed with mixed weave yarn, as fine as 0.1 decitex, knitted extremely tight to ensure durability. The structure of the yarn (30% Nylon / 70% Polyester) provides hydrophilic properties of nylon, loipophilic polyester properties, and the capillary effect of the dense construction provides a high level holding capacity and superior wiping efficiency. We use a high temperature, high pressure process to split the yarn and release the 12-16 yarn wedges shrink the cloth up to 40% to increase density. This process provides an extremely soft yet textured fabric that will not scratch wipes surfaces. The wedge like yarn structure effectively traps and holds micro-contamination (particles & bacteria) unlike any other wiper. Sealed borders prevent fiber & particle release. Packed in static shield bags with ziplok seal to eliminate "hot" packaging & resulting tribocharge while maintaining traceability & product integrity in ESD sensitive environments.

All Tekniclean wipes utilize Statistical Process Control and are lot traceable from raw material to finished product.

Composition & Attributes

- * Tightly knit & pre-shrunk 70% Hi Strength Polyester & 30% Nylon fiber
- * Ultra Low particle and fiber generation
- * Laser Sealed Edges provides best particle/fiber retention
- * Best "Pick up" for most critical wiping applications
- * Free of Silicon, Amides, and DOP contamination
- * Resists abrasion when used with rough surfaces
- * Works well with IPA and other cleaning solvents

Applications

- * Ideal for removing water & oil based contamination
- * Works well for process cleaning; ultra pure substrate / best performance
- * Silky texture will not scratch sensitive surfaces when force is applied
- * Works well for difficult particle removal; excellent abrasion resistance
- * Best abrasion resistance; excellent choice for wiping process tool chambers
- * Recommended for Optical, LCD, & Hard Disk Drive cleaning
- * Compatible with ISO Class 4-5 (Class 10-100) environments



Mixed Weave Split Microfiber

Physical Properties

* Basis Weight 110g/m2

* Material 30% Nylon / 70% Polyester

0.1 decitex; 16 wedge

* Absorbency Extrinsic Capacity: >280 ml/m²

Intrinsic Capacity: >2.4 ml/g Sorptive Rate: < 1 seconds

* Test Method IEST 4.3 Section 8.1

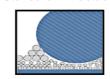
Purity Specifications		Maximum	Typical		
* Particles & Fibers					
particles/m ² particles/wiper	Particles (>0.5 micron) Particles (>5 micron) Particles (>0.3 micron) Fibers (>100 micron)	6.5×10^6 $.2 \times 10^6$ 60 350	5.5 x 10 ⁶ 0.08 x 10 ⁶ 45 255		
* Nonvolatile Residue					
g/m ² / ug/cm ²	IPA Extractant	0.1	0.08		
g/m ² / ug/cm ²	DIW Extractant	0.05	0.03		
* Extractable lons					
ppm / ug/g	Sodium (Na ⁺)	0.2	0.16		
ppm / ug/g	Potassium (K ⁺)	0.1	0.08		
ppm / ug/g	Magnesium (Mg ²⁺)	0.1	0.08		
ppm / ug/g	Chloride (Cl ⁻⁾	0.2	0.11		
ppm / ug/g	Calcium (Ca ²⁺)	0.2	0.18		

Test Method

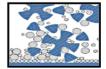
Orbital Shake Test	IEST 4.3-6.1.4

Short Term Extraction IEST 4.3-7.1.2

Standard Extractable Method IEST 4.3-7.2.2.1B



Traditional wiping



IEST 4.3-6.2.2

Microfiber wiping

Ordering Information

<u>Product</u>		<u>Size</u>
TC3MBWS-99 (Dry)	9" X 9"	(22.9cm x 22.9cm)
TS3MBWI70S-99 (70%IPA/30%DIW)	9" X 9"	(22.9cm x 22.9cm)

Packaging

100 Ea/Bag	(2 inner bags of 50)	15 Bag/Case
100 Ea/Bag	(2 inner bags of 50)	5 Bag/Case